

Environmental Data Sheet | Self-declaration

Self-declaration based on Environdec c-PCR-003 Concrete and concrete elements (EN 16757)

5336000117 - C25/30 - F3, XC4, XF1, XA1, Dmax 16 - Blaufelden

Manufacturer:	Beton-Franken Hohenlohe , Salzstraße 17, 74676, Niedernhall (DE)
Declared unit:	m ³
Product identification:	5336000117 - C25/30 - F3, XC4, XF1, XA1, Dmax 16 - Blaufelden, 5336000117 - CEM II/B-S 42,5 N - Märker Lauffen
Production site(s):	Werk Blaufelden
Density:	2,323 kg/m ³ e
Reference service life:	-
Recycling rate at EoL:	0%
Scope:	A1-A3 + A4-A5 + B1-B7 + C1-C4 + D, cradle-to-grave
Methodology:	GCCA's Industry EPD Tool for Cement and Concrete (V5.2), International version
Date of issue:	2025-08-29 11:30
Comment:	This document is NOT a verified EPD but a self-declaration in EPD format. All information about goal and scope necessary for results interpretation by the EPD verifier are present in the latest version of the "LCA Model" report, available in GCCA's Industry EPD Tool. Materials incorporated to the product and packaging materials available in the tool are pre-defined. For a given material, for instance, the share of primary versus secondary cannot be specified. Any give material is either 'primary' or 'secondary, product' or 'secondary, co-product' or 'secondary, waste'. The indicator 'Use of secondary materials' is computed as 'secondary materials, product' + 'secondary, co-product' + 'secondary, waste'. 'Secondary materials, waste' coming into the system are considered as a waste stream and are accepted as such. Therefore, no impact from the former life is considered. 'Secondary materials, product' and 'secondary materials, co-products' however inherit the impact of pre-processing (processing from 'end-of-waste' state to 'fit-for-use' state), consistently with the requirements of EN15804. The PCR requires that the biogenic carbon content of the product and packaging should be reported in an EPD. It is mandatory when the biogenic carbon content exceeds 5% wt. (product or packaging). The latter is calculated and reported in the tool based on the default biogenic carbon content of input materials and is taken into account in the calculation of the GWP-bio indicator as per the requirements of the PCR. It is the responsibility of the EPD owner to report the biogenic content of the product and packaging in the EPD. The removals and emissions associated with biogenic carbon content of the product and packaging are taken into consideration in the calculation of the GWP-bio indicator, as per the PCR. The uptake of CO2 in A1-A3 (e.g. bio-based insulation materials in precast elements or bio-based packaging materials) and reemission in A5 (packaging end-of-life) or C3-C4 (product end-of-life). The 'Water deprivation potential' (WDP) indicator is characterized according to global characterization factors and not local ones. The results of the impact categories abiotic depletion of minerals and metals, land use, human toxicity (cancer), human toxicity, non-cancer and ecotoxicity (freshwater) may be highly uncertain in LCAs that include capital goods/infrastructure in generic datasets, in case infrastructure/capital goods contribute greatly to the total results. This is because the LCI data of infrastructure/capital goods used to quantify these indicators in currently available generic datasets sometimes lack temporal, technological and geographical representativeness. Caution should be exercised when using the results of these indicators for decision-making purposes. The energy balancing as per PCR 2019:14 Construction Products v1.3.2 is performed according to Option B (see Annex 3 of the PCR). The following hypotheses apply to waste streams at the end-of-life: 1) The only materials sent to recycling are the concrete itself and the reinforcement steel when applicable. Other materials (e.g. insulation, void formers) are considered to be either incinerated (incinerable fraction) or landfilled (non-incinerable fraction). We assume the recycled materials are actually recycled and accounted for as recycled material. 2) The potential credits in module D therefore apply to i) the recycling of concrete at the end of life, ii) the recycling of reinforcing steel at the end of life and iii) the incineration with energy recovery of (a fraction of) packaging and/or product waste. This methodological choice is consistent with the reality of the cement and concrete industry. No allocation is applied in the GCCA tool. For instance, no allocation of impacts will be applied to excess electricity or excess heat which may result from the production of concrete or precast. Such situations are considered to be marginal and negligible when they take place. The limitations and non-conformities above should be explicitly stated in any EPD report when applicable.

Environmental Data Sheet | Self-declaration

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5336000117 - C25/30 - F3, XC4, XF1, XA1, Dmax 16 - Blaufelden

GWP-GHG intensity of electricity: 8.41E-1 kg CO₂ eq./kWh

It is the responsibility of EPD owners to report this emission factor in the EPD report (mandatory).

GWP-GHG intensity of scraps:

Ash, fly ash from hard coal: 0E0 kg CO₂ eq./kg; amount: 5.5E1 kg

If the scrap inputs contribute more than 10% to the GWP-GHG results of modules A1-A3, the (weighted-average) GWP-GHG intensity of that scrap (in kg CO₂ eq./tonne) shall be declared in the EPD, as well as the percentage of scrap that was assumed to come with, and without, an environmental burden.

Environmental Data Sheet | Self-declaration

Self-declaration based on Environdec c-PCR-003 Concrete and concrete elements (EN 16757)

5336000117 - C25/30 - F3, XC4, XF1, XA1, Dmax 16 - Blaufelden

Core environmental impact indicators

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG-net	kg CO ₂ eq.	1.5E2	1.15E1	6.24E0	1.67E2 **	1.21E1	1.45E1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	8.68E0	3.64E1	7.48E0	1.34E0	0E0
GWP-tot-net	kg CO ₂ eq.	1.42E2	1.15E1	6.24E0	1.6E2 *	1.21E1	1.43E1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	8.68E0	3.64E1	7.48E0	1.34E0	0E0
GWP-fos-net	kg CO ₂ eq.	1.42E2	1.14E1	6.24E0	1.6E2 *	1.21E1	1.43E1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	8.68E0	3.64E1	7.49E0	1.34E0	0E0
GWP-bio-net	kg CO ₂ eq.	1.13E-2	4.83E-4	6.93E-4	1.25E-2 *	5.1E-4	1.46E-2	0E0	0E0	0E0	0E0	0E0	0E0	0E0	9.49E-4	8.1E-4	3.48E-4	1.46E-4	0E0
GWP-luc	kg CO ₂ eq.	1.27E-2	4.78E-3	6.83E-4	1.82E-2	5.04E-3	3.44E-3	0E0	0E0	0E0	0E0	0E0	0E0	0E0	7.54E-4	1.44E-2	7.01E-4	1.16E-4	0E0
ODP	kg CFC 11 eq.	2.32E-6	1.84E-7	9.67E-8	2.6E-6	1.94E-7	2.92E-7	0E0	0E0	0E0	0E0	0E0	0E0	0E0	1.33E-7	5.07E-7	8.68E-8	2.05E-8	0E0
AP	mol H+ eq.	5.94E-1	2.92E-2	1.49E-2	6.38E-1	3.08E-2	9.14E-2	0E0	0E0	0E0	0E0	0E0	0E0	0E0	7.83E-2	1.21E-1	4.02E-2	1.21E-2	0E0
EP-fw	kg P eq.	8.84E-3	3.02E-4	4.05E-4	9.55E-3	3.19E-4	6.13E-4	0E0	0E0	0E0	0E0	0E0	0E0	0E0	8.27E-5	9.3E-4	0E0	0E0	0E0
EP-mar	kg N eq.	4.3E-2	7.4E-3	3.03E-3	5.34E-2	7.81E-3	3.09E-2	0E0	0E0	0E0	0E0	0E0	0E0	0E0	3.63E-2	3.93E-2	1.59E-2	5.61E-3	0E0
EP-ter	mol N eq.	1.34E0	8.01E-2	3.14E-2	1.45E0	8.45E-2	3.57E-1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	3.98E-1	4.27E-1	1.72E-1	6.14E-2	0E0
POCP	kg NMVOC eq.	3.42E-1	4.41E-2	1.36E-2	3.99E-1	4.65E-2	1.08E-1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	1.19E-1	1.69E-1	5.14E-2	1.83E-2	0E0
ADPE	kg Sb eq.	8.3E-5	3.32E-5	1.41E-5	1.3E-4	3.49E-5	2.59E-5	0E0	0E0	0E0	0E0	0E0	0E0	0E0	3.19E-6	1.19E-4	2.11E-5	4.92E-7	0E0
ADPF	MJ, net calorific value	5.59E2	1.72E2	8.15E1	8.12E2	1.82E2	1.57E2	0E0	0E0	0E0	0E0	0E0	0E0	0E0	1.14E2	5.1E2	9.83E1	1.75E1	0E0
WDP	m ³ world eq. deprived	9.95E0	8.25E-1	3.39E-1	1.11E1	8.7E-1	1.13E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	2.78E-1	2.29E0	4.82E-1	4.3E-2	0E0

* The indicated values (net values) do not include the greenhouse gas emissions from the incineration of secondary fuels at clinker production. The gross GWP-tot (including the emissions from the incineration of secondary fuels at clinker production) is 1.6E2 kg CO₂-eq. The gross GWP-fos is 1.6E2 kg CO₂-eq. The gross GWP-bio is 1.25E-2 kg CO₂-eq.

** The indicated values (net values) do not include the greenhouse gas emissions from the incineration of secondary fuels at clinker production. The gross GWP-GHG (including the emissions from the incineration of secondary fuels at clinker production) is 1.67E2 kg CO₂-eq.

It should be noted that the net/gross differentiation applies to GWP indicators only and is ignored for other indicators where gross is applied by default.

Core environmental impact indicators • **GWP-GHG** (Global Warming Potential, GHG) • **GWP-tot** (Global Warming Potential, total) • **GWP-fos** (Global Warming Potential, fossil fuels) • **GWP-bio** (Global Warming Potential, biogenic) • **GWP-luc** (Global Warming Potential, land use and land use change) • **ODP** (Depletion potential of the stratospheric ozone layer) • **AP** (Acidification potential, Accumulated Exceedance) • **EP-fw** (Eutrophication potential, fraction of nutrients reaching freshwater end compartment) • **EP-mar** (Eutrophication potential, fraction of nutrients reaching marine end compartment) • **EP-ter** (Eutrophication potential, Accumulated Exceedance) • **POCP** (Formation potential of tropospheric ozone) • **ADPE** (Abiotic depletion potential for non- fossil resources) • **ADPF** (Abiotic depletion potential for fossil resources potential) • **WDP** (Water (user) deprivation potential, deprivation-weighted water consumption)

Environmental Data Sheet | Self-declaration

Self-declaration based on Environdec c-PCR-003 Concrete and concrete elements (EN 16757)

5336000117 - C25/30 - F3, XC4, XF1, XA1, Dmax 16 - Blaufelden

Additional environmental impact indicators

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PM	Disease incidence	6.65E-6	1.12E-6	8.12E-8	7.86E-6	1.18E-6	1.97E-6	0E0	0E0	0E0	0E0	0E0	0E0	0E0	2.23E-6	2.88E-6	8.56E-7	3.44E-7	0E0
IRP	kBq U235 eq.	2.45E3	1.52E-1	2.81E-1	2.45E3	1.6E-1	7.42E1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	5.09E-2	4.19E-1	4.22E-1	7.86E-3	0E0
ETP	CTUe	8.41E1	4.14E1	1.1E1	1.36E2	4.36E1	1.72E2	0E0	0E0	0E0	0E0	0E0	0E0	0E0	1.61E1	1.36E2	1.65E1	2.49E0	0E0
HTPC	CTUh	3.04E-7	5.89E-8	1.01E-8	3.73E-7	6.2E-8	5.67E-8	0E0	0E0	0E0	0E0	0E0	0E0	0E0	3.39E-8	1.88E-7	1.74E-8	5.24E-9	0E0
HTPNC	CTUh	3.98E-6	1.13E-7	4.75E-8	4.14E-6	1.19E-7	1.87E-7	0E0	0E0	0E0	0E0	0E0	0E0	0E0	1.55E-8	3.27E-7	6.06E-8	2.39E-9	0E0
SQP	dimensionless	5.69E2	1.73E2	6.78E0	7.48E2	1.83E2	5.82E1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	7.98E0	3.04E2	8.58E0	1.23E0	0E0

Additional environmental impact indicators

• **PM** (Potential incidence of disease due to PM emissions) • **IRP** (Potential Human exposure efficiency relative to U235) • **ETP** (Potential Comparative Toxic Unit for ecosystems) • **HTPC** (Potential Comparative Toxic Unit for humans - cancer) • **HTPNC** (Potential Comparative Toxic Unit for humans - non-cancer) • **SQP** (Potential soil quality index)

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Self-declaration based on Environdec c-PCR-003 Concrete and concrete elements (EN 16757)

5336000117 - C25/30 - F3, XC4, XF1, XA1, Dmax 16 - Blaufelden

Parameters describing resource use

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ, net calorific value	2.65E1	2.26E0	7.09E-1	2.94E1	2.38E0	7.98E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	6.97E-1	6.7E0	0E0	0E0	0E0
PENRE	MJ, net calorific value	5.59E2	1.72E2	8.15E1	8.12E2	1.82E2	1.57E2	0E0	0E0	0E0	0E0	0E0	0E0	0E0	1.14E2	5.1E2	0E0	0E0	0E0
SM	kg	1.61E2	0E0	0E0	1.61E2	0E0	4.82E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
RSF	MJ, net calorific value	1.93E2	0E0	0E0	1.93E2	0E0	5.79E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
NRSF	MJ, net calorific value	3.84E2	0E0	0E0	3.84E2	0E0	1.15E1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0

Parameters describing resource use • **PERE** (Use of renewable primary energy excluding renewable primary energy resources used as raw materials) • **PENRE** (Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials) • **SM** (Use of secondary materials) • **RSF** (Use of renewable secondary fuels) • **NRSF** (Use of non-renewable secondary fuels)

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5336000117 - C25/30 - F3, XC4, XF1, XA1, Dmax 16 - Blaufelden

Parameters describing resource use

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERM	MJ, net calorific value	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
PERT	MJ, net calorific value	2.65E1	2.26E0	7.09E-1	2.94E1	2.38E0	7.98E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	6.97E-1	6.7E0	7.75E-1	1.08E-1	0E0
PENRM	MJ, net calorific value	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
PENRT	MJ, net calorific value	5.59E2	1.72E2	8.15E1	8.12E2	1.82E2	1.57E2	0E0	0E0	0E0	0E0	0E0	0E0	0E0	1.14E2	5.1E2	9.83E1	1.75E1	0E0
NFW	m ³	1.17E0	2.53E-2	2.14E-1	1.41E0	2.67E-2	5.87E-2	0E0	0E0	0E0	0E0	0E0	0E0	0E0	7.38E-3	6.59E-2	4.54E-2	1.14E-3	0E0

Parameters describing resource use • **PERM** (Use of renewable primary energy resources used as raw materials) • **PERT** (Total use of renewable primary energy resources) • **PENRM** (Use of non-renewable primary energy resources used as raw materials) • **PENRT** (Total use of non-renewable primary energy resources) • **NFW** (Net use of fresh water)

Other environmental information describing waste categories

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
HWD	kg	1.63E-2	0E0	0E0	1.63E-2	0E0	4.9E-4	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
NHWD	kg	0E0	0E0	0E0	0E0	0E0	6.97E1	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	2.32E3	0E0
RWD	kg	8E-5	3.71E-5	8.34E-5	2.01E-4	3.92E-5	1.69E-4	0E0	0E0	0E0	0E0	0E0	0E0	0E0	1.25E-5	1.03E-4	1.27E-4	1.93E-6	0E0

Other environmental information describing waste categories • **HWD** (Hazardous waste disposed) • **NHWD** (Non-hazardous waste disposed) • **RWD** (Radioactive waste disposed)

Environmental Data Sheet | Self-declaration

Self-declaration based on Environdec c-PCR-003 Concrete and concrete elements (EN 16757)

5336000117 - C25/30 - F3, XC4, XF1, XA1, Dmax 16 - Blaufelden

Environmental information describing output flows

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
CRU	kg	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
MFR	kg	3.27E-1	0E0	0E0	3.27E-1	0E0	9.81E-3	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
MER	kg	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
EE	MJ per energy carrier	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0

Environmental information describing output flows • **CRU** (Components for re-use) • **MFR** (Materials for recycling) • **MER** (Materials for energy recovery) • **EE** (Exported energy)

Extra indicators

Indicator	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
CC	kg CO ₂ eq.	1.03E2	0E0	0E0	1.03E2	0E0	3.08E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
CWRS	kg CO ₂ eq.	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
CWNRS	kg CO ₂ eq.	3.45E-2	0E0	0E0	3.45E-2	0E0	1.04E-3	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
GWP-prod	kg CO ₂	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0
GWP-pack	kg CO ₂	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0	0E0

Extra indicators • **CC** (Emissions from calcination and removals from carbonation) • **CWRS** (Emissions from combustion of secondary fuels from renewable sources used in production processes) • **CWNRS** (Emissions from combustion of secondary fuels from non-renewable sources used in production processes) • **GWP-prod** (Removals and emissions associated with biogenic carbon content of the bio-based product) • **GWP-pack** (Removals and emissions associated with biogenic carbon content of the bio-based packaging)